

Bio Fertilizer from Egyptian Bahraiya Oasis and Aswan Iron Ore Impurities Bioleaching by *Azotobacter vinelandii*

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Abstract

In order to overcome of expensive and extensive use of chemical phosphate fertilizers, in this work we investigated the potential of phosphate dissolution by sustainable industries impurities recovery using *Azotobacter vinelandii*, dissolution of phosphates impurities from two Egyptian iron ores Bahraiya Oasis and Aswan, *A. vinelandii* produces low molecular weight organic acids, which attack the phosphate structure in iron ores and convert phosphorus from non-utilizable form to the plants.

The objective of the present work was to bioleach of phosphate impurities and study the factors influence on dissolution of phosphate content in iron ores Bahraiya oasis and Aswan, Egypt.

The optimum factors increase bioleaching of phosphate impurities from two Egyptian iron ores were three days incubation time, cultivated in modified PVK medium for dissolution of phosphate from two iron ore, 0.1×10^{29} colony forming unit of *A. vinelandii*, 0.5 g iron ore concentration, at incubation temperature 30°C, ammonium oxalate as nitrogen source, glucose as carbon source, no significant effect of addition factor, also there is decreasing in pH and increases in electric potential, initial pH 7, which the leaching efficiency of phosphate content in iron ore reaches to 73.4% and 60.53% for Bahraiya Oasis and Aswan and respectively.

Keywords: Iron ore; Fertilizers; Bioleaching; *Azotobacter vinelandii*

Introduction

Phosphate, mostly found as an ingredient of iron ore, which neglected in the manufacture of iron and steel. Heat handling

and following by leaching was the best a way for rise high phosphate obtained from iron ores [1]. Low prices in the recent past for this commodity frustrated industrial adoption of hydrometallurgical beneficiation of such ores. Nowadays, an increase in universal steel production had been increased demand for iron ore with a consequent growing in the price for this ware, making hydrometallurgical of phosphate impurities removal viable from iron ore [2]. Bio hydrometallurgy considered as way for the elimination of phosphate impurities from iron ores because it is well settled that microorganisms, especially in nutrient-limited environments, are capable of mobilizing the phosphorus contained in minerals [3]. Some studies have been published on phosphate removal from iron ores using microorganisms, including filamentous fungi and iron-oxidizing bacteria [4]. Heterotrophic phosphate bioleaching from an iron slag using the bacterium *Frateuria aurantia* has been reported by Pradhan et al. [5]. The use of microorganisms indigenous to an iron ore can have some merits in bio beneficiation in terms of either incubation time of the microorganisms to a bio beneficiation process or in ecological disruptions in the surrounding area [6].

In the present study, the possibility of removing phosphate impurities from Egyptian iron ores (Bahraiya Oasis and Aswan which contain 0.45 and 0.81% respectively using a *A. vinelandii* and evaluate the factors effect on dissolution of phosphate content from iron ore to maximize dissolution percentage of P₂O₅ from two iron ore.

Materials and Methods

Ore

Bahraiya Oasis and Aswan iron ore sample is collected in plastic bags from Iron and Steel Company, Aswan iron Ore collected from Aswan by special communications. Chemical composition of Iron ore Aswan and Bahraiya Oasis were determined by using XRD and XRF analysis.

Microorganism

Azotobacter vinelandii was previously isolated, identified and evaluated previously by El-Badry et al. [7], for its ability for phosphate ore dissolution to produces phosphorus fertilizers.

Culture media

Modified Pikovskaya's medium: This media contains (g/l): 0.5 Yeast extract, 10 Dextrose, 0.5 Ammonium sulphate, 0.2 Potassium chloride, 0.1 Magnesium sulphate, 0.0001 Manganese sulphate and 0.0001 Ferrous sulphate. Suspend 16.3 grams in 1000 ml distilled water, Sterilization by autoclaving at 15 lbs pressure and (121°C) for 15 minutes dispense as desired. This medium is solidified by adding 15 g agar per liter [8].

Experiment method: Prepare 50 ml of modified PVK broth medium in 100 ml conical flask with 0.25 g sterilized iron ore inoculated by *A. vinelandii* and control without bacteria then incubated it in shaking incubator at 30°C and 160 rpm. A 5ml cell free filtrate was removed from each flask after 0, 1, 2, 3, 4 and 5 days of reaction then centrifuged at 9000 rpm for 10 minutes. The amount of soluble phosphate of iron ore filtrate was determined by calorimetrically methods according Olsen et al. [9].

Effect of different growth parameter on phosphate solubilization: *A. vinelandii* was grown in 100 ml Erlenmeyer

flasks containing 50 ml of different growth culture media PVK medium, modified PVK medium, Ashby's medium and nutrient agar medium separately then supplemented with 0.25 g of Bahraiya Oasis and Aswan iron ore for 50 ml medium. Each flask is inoculated with 0.1×10^{29} cfu of *A. vinelandii* isolates and incubated at 30°C. The amount of soluble phosphate in the culture filtrate was determined. The previous steps are conducted on modified pikovskaya's medium supplemented with Bahraiya Oasis and Aswan iron ore for *A. vinelandii* at different incubation periods, temperatures, ore weight, bacterial inoculum size, different carbon, and nitrogen sources and initial pH.

Results and Discussion

Chemical composition of Iron ore bahraiya oasis

Bahraiya Oasis and Aswan iron ore characterized by XRD **Figures 1 and 2** which show the presence of Iron and silica mineral in both figures the chemical analysis by XRF are tabulated in **Tables 1 and 2**.

The presence percentage of P_2O_5 as impurities in these two iron ore were evaluated to bioleaching them by *A. vinelandii* as El-Bahraiya Oasis Iron Ore P_2O_5 was 0.45% whereas Aswan Iron Ore was higher P_2O_5 impurities with 0.808.

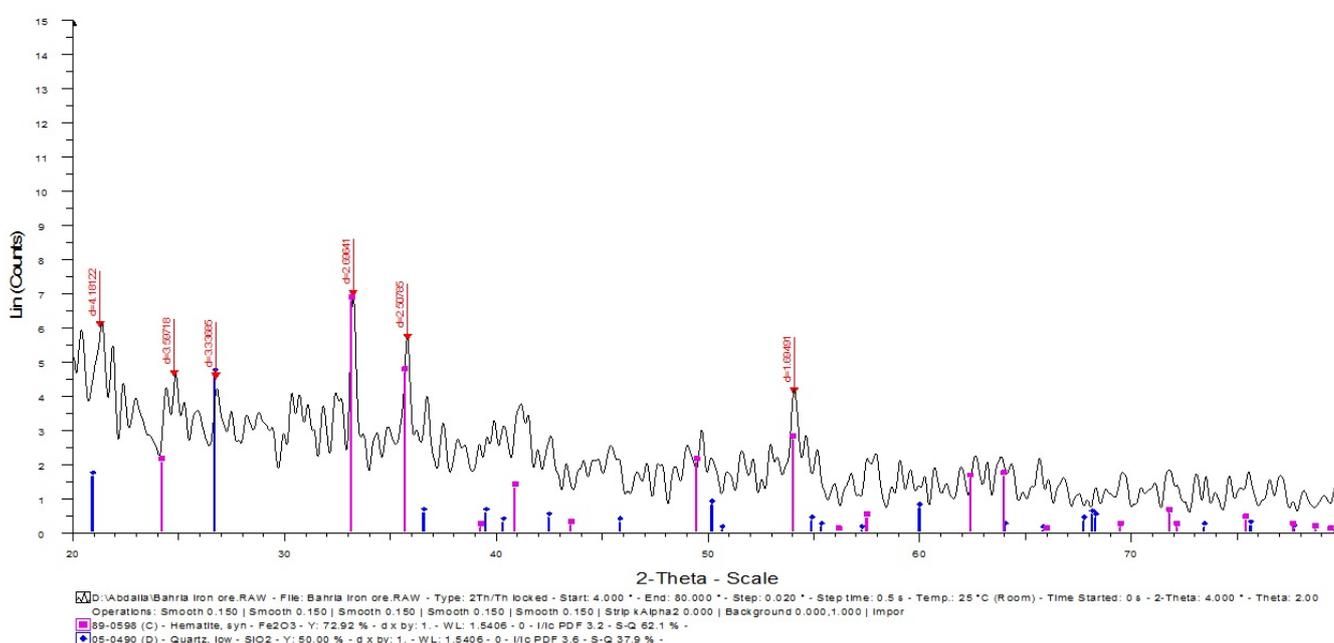


Figure 1 XRD of bahraiya oasis iron ore.

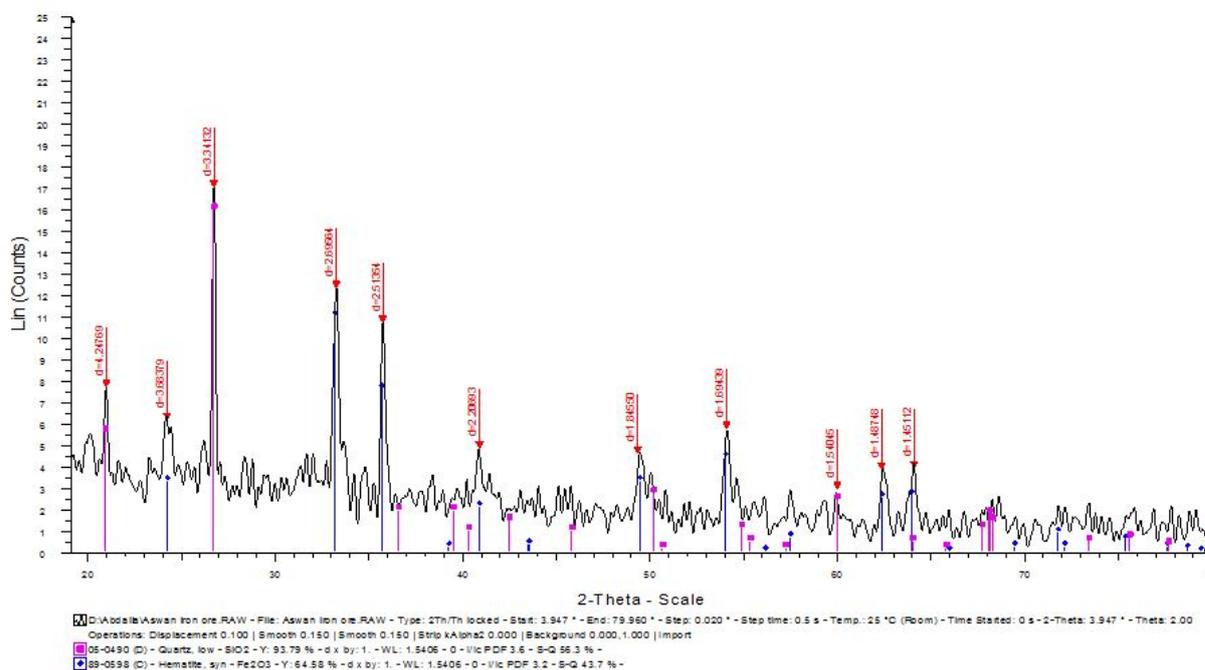


Figure 2 XRD of aswan iron ore.

Table 1 XRF of El-bahraiya oasis iron ore.

Component	%	Component	%
Na ₂ O	0.38	MnO	6
MgO	0.35	Fe ₂ O ₃	70.57
Al ₂ O ₃	2.25	BaO	0.85
SiO ₂	7.15	ZnO	0.1
P ₂ O ₅	0.45	Cl	0.48
S	0.58	K ₂ O	0.39
CaO	0.12		

Table 2 XRF of aswan iron ore.

Component	%	Component	%
Na ₂ O	0.157	MnO	0.376
MgO	0.491	Fe ₂ O ₃	72.903
Al ₂ O ₃	4.03	NiO	0.075
SiO ₂	13.466	CuO	0.041
P ₂ O ₅	0.808	ZnO	0.029
SO ₃	0.771	Rb ₂ O	0.005
K ₂ O	0.185	SrO	0.116
CaO	1.803	Y ₂ O ₃	0.016

TiO ₂	0.453	ZrO ₂	0.059
V ₂ O ₅	0.077	BaO	0.82
Cr ₂ O ₃	0.026	CeO ₂	0.036
L.O.I.	4	Br	0.021

Evaluation of incubation period on phosphate impurities dissolution from iron ores by *A. vinelandii*

PVK medium in presence 0.25 g Bahraiya Oasis ore and Aswan Iron ores for 50 ml of medium and inoculated with 0.5×10^{29} cfu of *A. vinelandii* and measuring P₂O₅ daily. The results revealed that maximum phosphate dissolution was obtained after three day which reaches to 35% and 28% P₂O₅ recovery for Bahraiya Oasis ore and Aswan respectively. All data showed in **Figure 3**. Dissolution of rock phosphate depends on its structural complexity, particle size and metabolites of microorganism [10].

This work agrees with Rahim et al. [11]. That show *A. vinelandii* delayed for 72 hour and reached at stationary phase and also noticeable reduction in phosphate solubilizing index during stationary phase of growth found in all cases supports the dependence of phosphate solubilizing index on bacterial metabolism. It was also shown that the phosphatase activity of bacterial strain could synergistically enhance the release of Pi in the acidified medium. The merits of bacteria capable of phosphate dissolution with simultaneous production of organic acids and phosphatase enzyme activity on production and yield were shown in both green house and field trials [12].

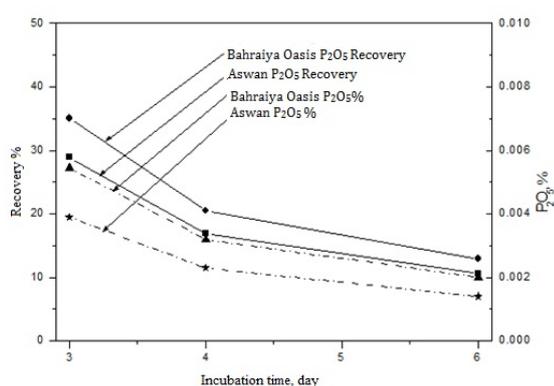


Figure 3 Effect of incubation time on P₂O₅ dissolution from iron ore.

Evaluation of different initial pH on phosphate impurities dissolution from iron ores by *A. vinelandii*

Different initial pH (4, 5, 6, 7 and 8) of 50 ml of modified PVK medium in presence 0.25 g Bahraiya Oasis and also for Aswan

iron ore and inoculated with 0.5×10^{29} cfu of *A. vinelandii* in 100 ml flask and incubated at 30°C and 160 rpm and measuring P₂O₅ after 3 day of incubation was determined.

Phosphate dissolution was affected with different initial pH of the modified PVK medium as in the **Figure 4**.

The maximum growth of bacterium on a medium containing iron ore is observed at initial pH 7. At this pH value phosphate solubilization exhibited high amounts it represented 48.4% and 39.9% recovery of P₂O₅, and 0.00607% and 0.00436 for P₂O₅ dissolution for Bahraiya oasis and Aswan Iron ore. It is also observed that phosphate solubilization at pH 5 was sharply decreased and this agree with Tejera et al. [13]. Showed that a lower number of isolates grew on N-free media at pH value as high as 8.7, the above results were agreed with El-Badry et al. [7].

The pH of the culture medium affect the growth behavior of microorganisms and the biochemical reactions which they perform, in many cases, acidification is the main mechanism involved in phosphate dissolution [14]. However, several studies have shown a lack of correlation between solubilized phosphorus and pH of the medium [15].

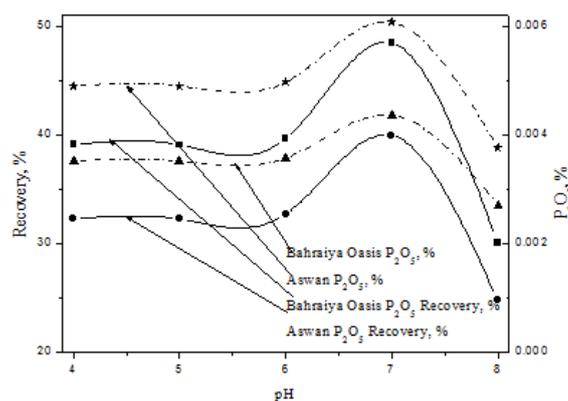


Figure 4 Effect of pH on P₂O₅ dissolution from iron ore.

Several authors have suggested that a decrease in pH due to the production of organic acids and the release of protons is a basic principle of phosphate dissolution [16]. There are several dissolution mechanisms were involved at the pH of the medium varies. These mechanisms can be: proton exclusion (via cellular respiration and ammonium absorption as N source) [17]. Siderophores [18] and exopolysaccharide (EPS) production, the production of EPS that could act synergistically with acid production as suggested by Yi et al. [19].

Evaluation of different ore weight on phosphate impurities dissolution from iron ores by *A. vinelandii*

It was evaluated by using four different weights of two iron ore separately as (0.25, 0.5, 1, 2) g with above optimum conditions.

A. vinelandii isolate has varied growth in the presence of different concentrations of phosphate ore in the growth medium up to 4% (Figure 5). The optimum growth and best phosphate dissolution occurred at a concentration of 0.5% of the iron ore concentration and decreased above this concentration. It is also observed decrease pH value and no change highly between various concentrations of ores; this may be due to the production of organic acids and acidic phosphatase enzymes. At a concentration of 0.5% ore, *A. vinelandii* isolate can solubilize approximately 59.2%, 48.8% P_2O_5 recovery and, 0.01568, 0.01057 for P_2O_5 dissolution percentage of Bahraiya Oasis and Aswan Iron ore respectively.

The dissolution of phosphate decreases with increasing iron ore concentration in the growth medium, that may be attributed to toxic effect of some metal ions which may be released into the culture medium such as Fe^{3+} , Mn^{+2} , Na^{+1} and, Ca^{+2} ions and these ions can react with soluble phosphate and form insoluble phosphate so decrease total soluble phosphate, these results found to be almost similar to that obtained by Hefnawy et al. Also, it may be due to inhibitory effect on further phosphate solubilization [20]. The negative effect of dissolve phosphate on microbial acid productivity [21], Might also be responsible for final soluble phosphate concentration. Another explanation for this might be formation of an organo-P compound induced by organic metabolites released, which in turn, reduces the amount of available P [17].

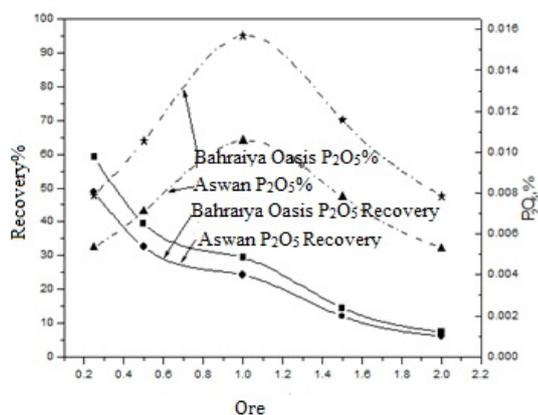


Figure 5 Effect of bulk densities on P_2O_5 dissolution from iron ore.

The adverse effect of increasing pulp density could be attributed to the inhibitory effect of increasing concentrations of ferric iron, the limited availability of nutrients and, O_2 and

CO_2 with increasing pulp density and the mechanical damage to bacterial cells by solids [22].

Evaluation of different inoculum size on phosphate impurities dissolution from iron ores by *A. vinelandii*

It was studied by using four different inoculum size (0.1×10^{29} , 0.5×10^{29} , 1×10^{29} , 3×10^{29} , 5×10^{29}) cfu and above optimum conditions was applied.

The best phosphate dissolution occurred at a concentration of 0.1×10^{29} cfu of *A. vinelandii* and decrease at high concentration of it with no highly change in final pH value and this may be due to competition between bacterial cells themselves, decrease the aeration and also high growth which may consume phosphate. At a concentration of 0.1×10^{29} cfu of *A. vinelandii* solubilized approximately 60, 49.4 P_2O_5 recovery percentage and 0.00802, 0.0054 P_2O_5 dissolution percentage for Bahraiya Oasis and Aswan iron ore respectively. All data are plotted in Figure 6.

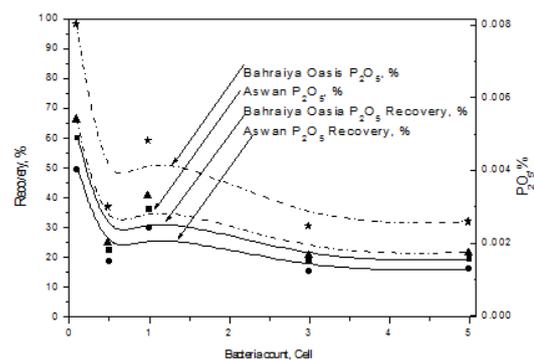


Figure 6 Effect of inoculum size on P_2O_5 dissolution.

Evaluation of different incubation temperatures on phosphate impurities dissolution from iron ores by *A. vinelandii*

It was studied by using four different temperatures (20, 30, 40, 50°C) and above optimum conditions was applied. (Figure 7).

The dissolution of phosphate content of ore increase with increase the temperature of incubation up to 30°C then begins decrease and dissolution of phosphate content of ore reach to 65.3, 53.8 P_2O_5 recovery percentage and 0.00819, 0.00588 P_2O_5 dissolution percentage for Bahraiya Oasis and Aswan iron ore so the optimum incubation temperature for best phosphate solubilization activity by *A. vinelandii* isolate is 30°C at which optimum growth and adapt to their indigenous environment so their metabolic activities are linked to the temperature of the environment [23-25].

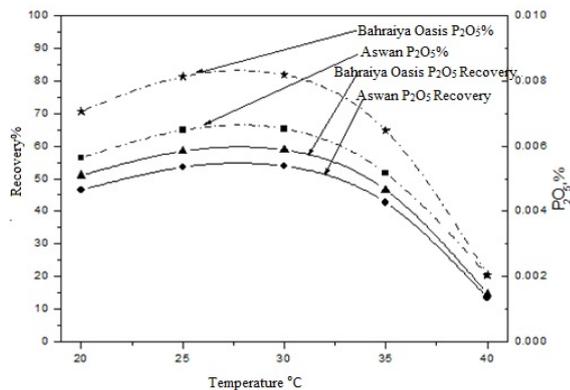


Figure 7 Effect of temperature on P_2O_5 dissolution from iron ore.

This agrees with Rahim et al. [11] which bacterial growth and consequently PSI of bacteria were reduced at both high and low temperatures and also agrees with Neeru et al. [26]. The growth of Bacterium at 30°C refers to mesophilic bacterium which grows best in moderate temperature, neither too hot nor too cold [27].

Evaluation of different nitrogen sources on phosphate impurities dissolution from iron ores by *A. vinelandii*

It was evaluated by using five different nitrogen sources of (ammonium sulphate, ammonium chloride, ammonium oxalate, asparagine, and glycine) and above optimum conditions was applied. (Figure 8).

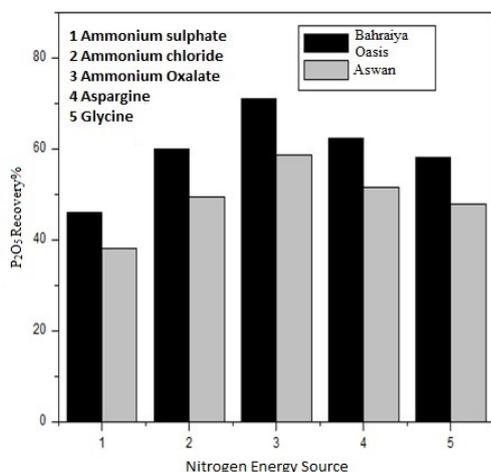


Figure 8 Effect of nitrogen source on P_2O_5 dissolution from iron ore.

A. vinelandii dissolve high amount of phosphorus from iron ore with all tested nitrogen sources, Ammonium oxalate was found to be the best nitrogen source for maximum phosphate dissolution which reaches to 50.8% followed by asparagine and lowest dissolution of phosphate content of the ore at using ammonium chloride as nitrogen source.

As a nitrogen source, ammonium oxalate was found to give maximum soluble P_2O_5 which reach to 71.03, 58.57 P_2O_5 recovery percentage and 0.0089, 0.0064. P_2O_5 percentage for Bahriya oasis and Aswan iron respectively –Oxalate ions have the ability to form stable complexes with calcium, iron and aluminum to liberate phosphates [28], and are known to extract P from soils [29,30]. Phosphate dissolution was correlated with the assimilation of both ammonium and chelation by oxalate ions in the culture medium and this observation may be attributed to the release of protons from the cytoplasm to the outer surface leading to dissolution of phosphate content of ore [31].

Evaluation of different carbon sources on phosphate impurities dissolution from iron ores by *A. vinelandii*

It was evaluated by using four different carbon source of (glucose, starch, dextrose, sucrose) and above optimum conditions was applied. (Figure 9).

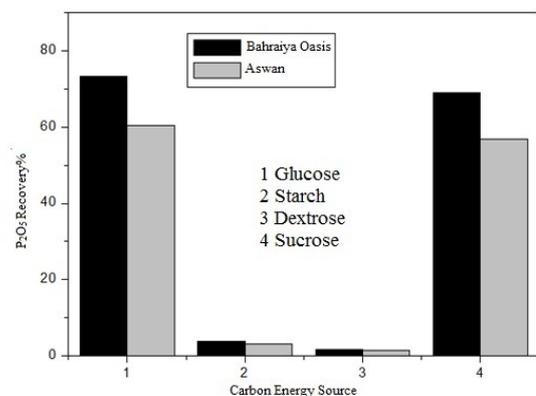


Figure 9 Effect of carbon source on P_2O_5 dissolution from Iron ore.

The results revealed that *A. vinelandii* grows well on modified PVK liquid medium containing different carbon sources. Whereas, high amounts of soluble phosphate was detected only in the culture filtrate with glucose which reaches to 52.8% then dextrose with low pH value, while starch and sucrose exhibited low amount of soluble phosphate with high pH value. The bacterial growth exhibited remarkable variation according to the utilized carbon source, the best bacterial growth to produce enzyme and organic acids reached when glucose is utilized as a carbon source. The maximum amount of phosphorus solubilized corresponded to the highest value of the organic acid produced which reach to 73.4, 60.53 for P_2O_5

recovery percentage and 0.00981, 0.0066 for P_2O_5 dissolution percentage. The sugar consumption and organic acid liberation were seen to be most active up to 3 day. It is generally accepted that the release of insoluble and fixed forms of P carried out by the action of phosphate-solubilizing bacteria via the secretion of low molecular weight organic acids mainly gluconic and keto-gluconic acids and phosphatases. These acids are produced in the periplasm of many Gram-negative bacteria through a direct oxidation pathway of glucose (DOPG, non-phosphorylating oxidation), consequently, the organic acids diffuse freely outside the cells and may release high amounts of soluble P from mineral phosphates, by supplying both protons and metal complex organic acid anions [32].

Also this result agrees with Sridevi et al. [33]. That how glucose was the best carbon source for phosphate solubilization. The maximum decrease in pH was recorded in glucose-containing medium. In other carbon sources little decrease in pH and no correlation between acidic pH and quantity of P_2O_5 liberated were observed. And also this result reported earlier in *Bradyrhizobium* species isolated from *Cicer arietinum* [34].

Conclusion

The presence of phosphate in iron ore reduce its value and complicate its industrial processes. So, in this work, the ability of *Azotobacter vinelandii* in dissolution of phosphate ores was applied to eliminate the phosphate impurities from two Egyptian iron ores Baharhia osis and Aswan. Phosphate produced as P_2O_5 which can be used as bio fertilizer.

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